



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4935-1

Job Sheet 168432



Part No: D4935-1

Job Qty: 24 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/6/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	12/5/17	12/5/17	0.00	0.00	Start Up Waterjet		SE
100	Waterjet	24 pcs	12/5/17	12/5/17	0.00	0.87	Waterjet1		SC
110	QC	24 pcs	12/5/17	12/5/17	0.00	0.00	QC2		SC DAS
120	QC	24 pcs	12/5/17	12/5/17	0.00	0.00	QC8		38
130	Brake NC	24 pcs	12/5/17	12/5/17	0.01	0.34	Brake NC 2		SD DAS
140	QC	24 pcs	12/5/17	12/5/17	0.00	0.00	QC5		38
150	HandFinish	24 pcs	12/5/17	12/5/17	0.00	0.27	HandFinish1		2017-12-06-24
160	QC	24 pcs	12/5/17	12/5/17	0.00	0.00	QC7		BR 17-12-6
170	Powdercoat	24 pcs	12/6/17	12/6/17	0.00	0.27	Powdercoat11		BR 17-12-6
180	QC	24 pcs	12/6/17	12/6/17	0.00	0.00	QC3		38
190	Packaging	24 pcs	12/6/17	12/6/17	0.00	0.00	Packaging3	5128	SD 9-85
200	QC21-SA	24 Ea	12/6/17	12/6/17	0.00	0.00	QC21		DAS

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	0	247	0	0

Part Specifications

Specifications could not be found.

Plex 11/29/17 10:28 AM dart.leroux.jason



S016511



Mounting Bracket

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CANADA
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www.dartaerospace.com

PART NO:

D4935-1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/01/17
Job No: 168432

DART AEROSPACE LTD

Work Order:

168432

Description: EAPS Mounting Bracket

Part Number:

D4935-1

Inspection Dwg: D4935

Rev: B

Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>De</i>	Checked by:	<i>9-85</i>	QC Inspector:	
Date:	<i>17/11/29</i>	Date:	NOV 04 2017	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	15.09.23	New Issue	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

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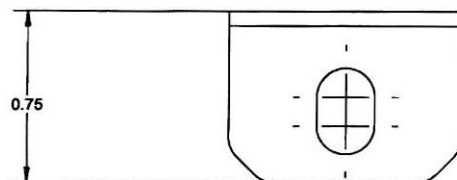
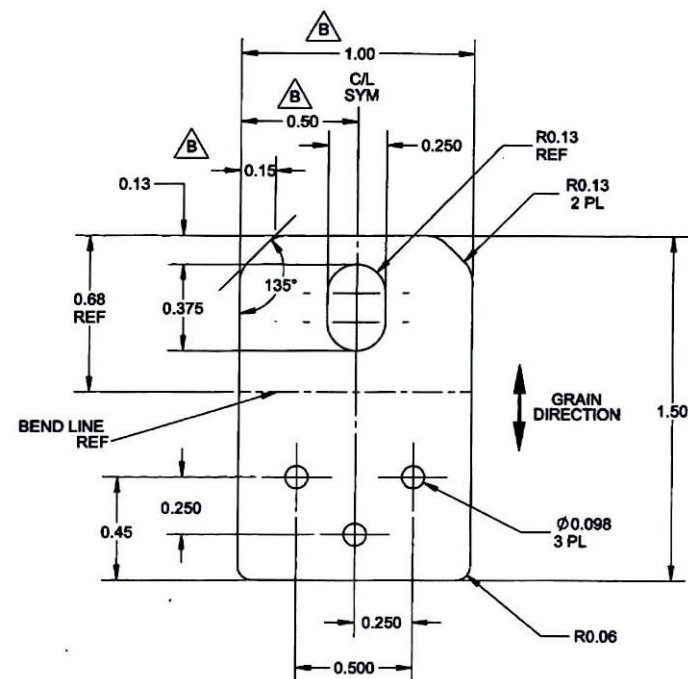
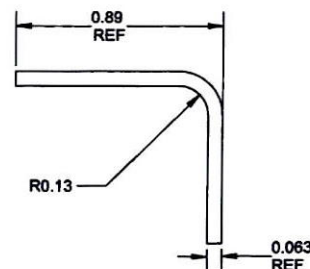
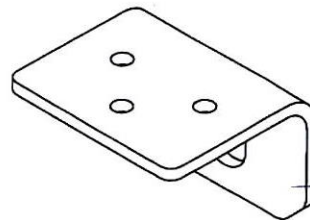
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REFERENCE ONLY

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**D4935-1 EAPS MOUNTING BRACKET****D4935-1F FLAT PATTERN****NOTES:**

- 1) MATERIAL: D4935-1: MAKE FROM D4935-1F
D4935-1F: 6061-T6/T62 ALUMINUM SHEET PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209, REF DART SPEC M6061T6S.063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "BLACK GLOSS" (4.3.5.13) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.01 LBS

RELEASED
2014-06-16

B	ADD 0.15 X 45° CHAMFER, 2 PL, 1.00 WAS 1.09	DB	14.01.16
A	NEW ISSUE	DB	13.10.01
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	DD	D4935	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	EAPS MOUNTING BRACKET	NTS
DATE	14.01.16	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED